

Programmable controllers TMM® 0703 – 3, *EXPERT* for brushless sensorless motors

Controllers TMM® 0703 – 3 *EXPERT* are outstanding programmable controllers, **extremely small and light** for brushless sensorless motors (BLCD motors). **They are compatible with voltages from one Lipol cell can be used to feed them.** They are manufactured with the use of surface mounting from high-end components and are controlled by a very powerful processor. Controllers are ready for immediate use, no programming necessary. However, if you wish to set some parameters you may do so through a **very simple process using transmitter, programming card UNICARD or PC.** If PC is used for programming, it is essential to use USBCOM(+) module with supplied SW. This allows to obtain some information about the last flight from the controller (such as average current in full throttle, peak current, etc.). Programmed parameters are saved permanently.

Thanks to the high-tech TMM® technology of MGM compro controllers feature number of outstanding properties which considerably eliminate the possibility of unwanted damage or destroy of motor, batteries and controller itself. Controllers also ensure the maximal efficiency with different kinds of motors. The revolution regulation is extremely fine - 1024 steps all the way to the full throttle. Starting is very fine. The BEC circuit is also powerful. Controllers are Lipol compatible and watch over their minimal voltage.

Maximum attention is paid to development which is in a continuous progress. To make our newest knowledge available to our customers SW is upgraded for free (only shipping costs are charged).

The quality of products is under constant supervision in manufacture. Every controller goes through numerous tests. The final test of each controller is done under the controller's full load.

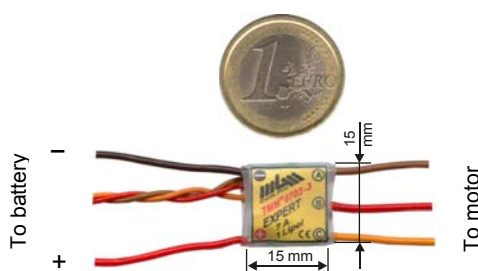
Fast and easy to air:

To ensure correct type of the controller for each set (batteries, motor and propeller) it is best to measure (recommended is a clamp A-meter) current drawn from batteries when connected to the motor with propeller. It is necessary to carry out the measurement with the „hardest“ batteries intended for use in this set. This will prevent problems that might occur when the controller is overloaded (and batteries and motor as well). Remember to ensure proper cooling of the controller, especially when working near limit parameters.

It is not possible to control more than one motor with one controller.

1) How to connect the controller:

- Opposite piece of the connector, which is on your accumulators, should be soldered to the leading-in conductors to the accumulator. Use only quality golden plated kinds. Recommend are MP JET 1.8mm. We recommend to put socket on the „-“ wire (black wire) of the controller and the plug on the „+“ wire (red wire).



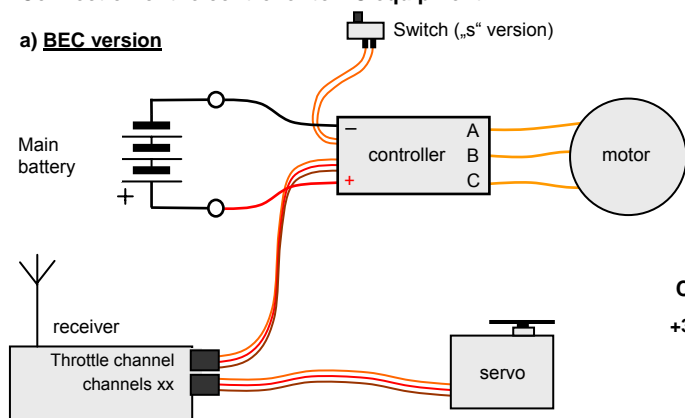
Programming also by UNICARD



- Receiver and antenna should be placed as far as possible from the controller, the batteries and power leads. Antenna should be placed as far as possible from lead strings and cable to tail.
- NOTICE, reversal of poles on wires to the batteries will destroy the controller !** (This however, may not show immediately, but in some later starts or flights)
- The leads to the motor (yellow wires marked "A", "B", "C") should be soldered directly to the motor or it is also possible to use the connectors mentioned above. If you decide to use connectors, this time solder sockets to the controller leads !
Short cut of these wires together (when batteries are connected) or short cut of these wires to the feeding voltage results in damage or destroy of the controller !
- After the connectors are soldered it is necessary to isolate them, for example with heat shrinking sleeve !
- Use power conductors as short as possible – it is better for minimum weight and for minimum interference
- Connect the controller to throttle channel on the transmitter !
- If motor runs in an opposite direction than desired, swap any two motor phases or change the revolution direction in the program setting on PC.
- It is necessary to cool the controller in operation with flowing air. Do not prevent the cooling air to get to the controller (e.g. by packing it in foam).**
- The controller informs about overload and overheating acoustically (motor beeping) and also through LED.
- It is not allowed to feed the controller from any other source (such as mains power supply) than specified types of accumulators!!!**
- The switch of the controller is connected in such way that even if it gets damaged the BEC will be still functioning.
- The controller is switched on by TURNING OFF the switch (applies to "s" version with switch) or by connecting batteries (applies to versions without switch).**
- o not switch off or disconnect the controller from batteries when motor runs or when it is still turning – that may lead to damage or destroyed of controller !!!**

Connection of the controller to RC equipment:

a) BEC version



BEC: controllers are equipped with BEC. The BEC can hold peak currents up to 1A. **BEC voltage is equal to input voltage, it is filtering.**

SECURITY WARNING:

Always disconnect the accumulators when not operating the model !!! Do not leave model with connected accumulators unattended !!! Please notice that running motor with propeller is very dangerous !!! Do not charge batteries when connected to the controller !!! If the controller is connected to batteries do not stay in the reach of the propeller !!!

- NOTICE, reversed polarity of supply voltage on wires to the batteries will destroy the controller !** (This however, may not show immediately, but in some later starts or flights)
- Short cut of these wires together (when batteries are connected) or short cut of these wires to the feeding voltage results in damage or destroy of the controller !**
- Make sure that the motor is in a good condition. A faulty or damaged motor (mechanical damages, shortcuts on winding, etc.) may cause damage or destroy of**

2) WITHOUT PROGRAMMING – BASIC MODE / Quick Start (Go to air):





In the factory settings (basic mode) the controller is set automatically and meets the requirements of most users without any changes. This means that no programming is necessary, it is possible to go flying right after opening the package.

The controller is preset:

- 1 Lipol cells
- all other parameters is default.

If this setting does not suit you, see section 3,4 or 5 (programming) for description of settings change.

The brake (switched off or on) is always set according the throttle stick position at the moment when the controller is switched on.

<p>Starting with the brake:</p> <ol style="list-style-type: none"> 1. switch the transmitter on 2. throttle down (min. throttle) 3. turn the controller ON 4. 1 × BEEP 5. you may start (max. throttle position is setup automatically) 	<p>Starting without the brake:</p> <ol style="list-style-type: none"> 1. switch the transmitter on 2. full throttle (max. throttle) 3. turn the controller ON 4. 2 × BEEP 5. throttle down up to 10 sec. 6. 1 × BEEP 7. you may start 	<p>Note:</p> <p>If in the starting position of the throttle stick (min position), 2 × BEEP can be heard, change the norm of deflection of the throttle stick on the transmitter</p>  <p>If in the starting position of the throttle stick (max position), 1 × BEEP can be heard, change the norm of deflection of the throttle stick on the transmitter.</p> 
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3) Programming / obtaining data from controller using PC:

If you wish to program using PC or obtain data from the controller, RSCOM module (line RS 232, order number 0420) or USBCOM module (line USB, order number 0421) are necessary for connecting the controller to the PC. Also a SW which is a part of the communication module is needed

Programming the controller using PC will make the process of setting parameters easier and clear.

Obtaining data about last flight will help determine an optimal power of your model so that both power and technical possibilities of your controller / motor / batteries are fully used and that the possibility of overloading them is avoided at the same time.

To install, and obtain data from controller and program controller please refer to instructions in manual for your communication module.

The overview of data that can be obtained from controller (from last flight):

- average current at full throttle in stable state
- maximal peak current
- end voltage of battery
- maximal temperature of the controller
- min. throttle position
- max. throttle position
- max. revolutions



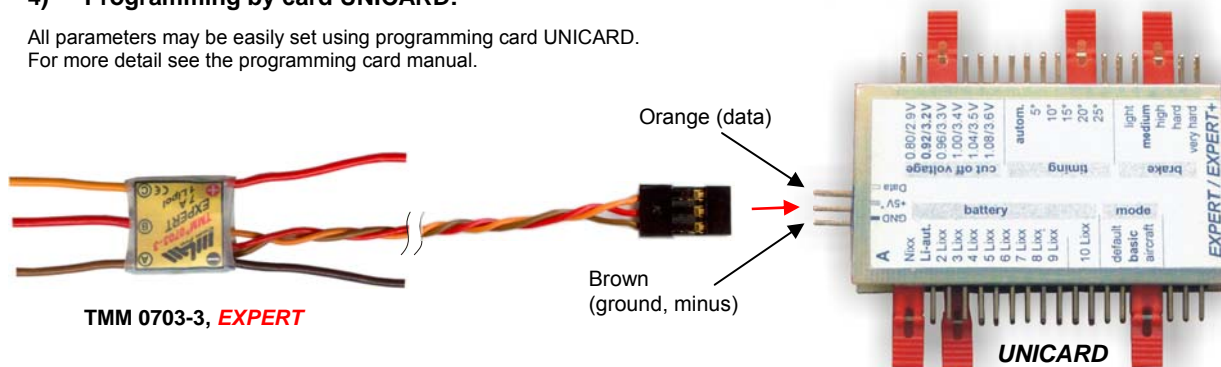
PC window:

The screenshot shows the following settings in the CONTROLLER window:

- File Help
- Read data Write Data
- Controller Name: 1812-3 E
- Controller Version: 3.10
- Last Change: 25.01.05
- Throttle min. [ms]: 1.10 (0.70 ms - 1.40 ms)
- Throttle max. [ms]: 2.13 (1.70 ms - 2.30 ms)
- Number of poles: 2
- Gear ratio: 1:1
- Max. revolutions [rpm]: 52631.6
- Max. peak current [A]: 35.34
- Current in full throttle [A]: 13.68
- Voltage of battery at switch off [V]: 11.952
- Max. temperature [°C]: < 45
- Default button
- controller mode: basic aircraft
- type of cells: NiCd 1-2 Li-Pol 3 Li-Pol 4 Li-Pol
- braking intensity: no brake medium strong soft stronger very strong
- acceleration: 0.16s 0.41s 0.95s 0.29s 0.66s 1.30s
- timing: automatic 10° 20° 5° 15° 25°
- behavior when low accu: power reduction switch off power variation
- residual energy NiCd/Li-Pol [V/él.]: 0.80/2.90 0.92/3.20 1.04/3.50 1.16/3.80 0.84/3.00 0.96/3.30 1.08/3.60 0.88/3.10 1.00/3.40 1.12/3.70
- voltage of BEC [V]: 5V 6V

4) Programming by card UNICARD:

All parameters may be easily set using programming card UNICARD.
For more detail see the programming card manual.



Recommended procedure for programming by **UNICARD** or by **PC**: (unnecessary for BASIC mode)

- I) first teach the controller the real limit boundaries of your transmitter – **this is done only for the first time or when using new transmitter or receiver** - that is “minimal” and “maximal” throttle positions for standard transmitters or “neutral” and “full forward throttle” positions for pistol grip transmitters. This is done by programming using transmitter:
 - a) turn on the transmitter and move the throttle to maximal position (forward),
 - b) turn the controller on, wait 10 seconds for 3 motor beeps, then
 - c) move the throttle to **minimal** position (standard transmitters) or to **neutral** (pistol grip transmitters), wait for 1 beep and then turn the controller off.
 The controller has now saved the positions (permanently until possible next programming).
- II) when the controller has saved the real limit boundaries (min and max throttle positions) of your RC set, all the other parameters may be set anytime using the programming card **UNICARD** or by connecting the controller to the **PC** using **USBCOM(+)** and setting the parameters with mouse (utility “**Controller**”).
If you wish to set the parameters using transmitter, do not turn the controller off in c) above but continue programming (for details see below).

5) Programming with transmitter:

All programming can be done through transmitter and receiver with which the controller will run. After programming the data will be saved (until possible next programming) and the controller must be switched off. After switching it on again it is ready to fly with the newly set parameters.. If after switching on, the throttle stick is not in the min position the controller waits for it to get there (safety precaution) – if the throttle is in its min position you may take off immediately. If transmitter or receiver is changed for a different one, it is recommended to do the programming again – it is enough to program only the first parameter again so that new parameters of control signal are saved.

How to program the desired “value” in parameter you are setting (basic procedure in each parameter):

Move the throttle to ½ throttle, LED will be switched off 2x (twice) and motor beeps 2x. Move throttle back to min position, LED will be switched off once and motor beeps once. Repeat this procedure (1/2 throttle – min throttle) as many times as is the number of parameter (according to the table) you wish to set. **For example:** for setting the **number 3 in parameter E** (which is timing 10°) repeat the whole procedure (1/2 throttle – min throttle) **3x** (you certainly have to be in parameter E).

The programming of each parameter will be finished when you move the throttle from min. position to the full throttle – LED will be turned off 3x and motor will beep 3x, then move the throttle back to min. position, LED will be turned off 1x and motor will beep once – the parameter is programmed to the value you have chosen and saved (**this sequence is marked as “ENTER”**). This also automatically gets you to next parameter. After the last programmed parameter the controller must be always switched off first!

It is not obligatory to program all parameters – it is possible to switch the controller off after any parameter which is correctly finished by ENTER sequence. The following parameters will not be changed and all the preceding will be saved.

If you do not wish to change some parameter (you wish to preserve its last value) you directly set full throttle when programming it (no ½ throttle – minimum procedure, but directly ENTER). The parameter value stay as it was before and the controller will get to the next parameter programming

EASY return to default settings: start the controller with full throttle as if you were going to program. After 10 seconds the controller will beep 3 times. Do not move the throttle to break position but wait another 5 seconds for 4 beeps. After those, move the throttle to break position (in 3 seconds) and the default setting is resumed and BASIC mode is set. If the throttle is not moved to break position in the 3 seconds time, the setting will not change and controller waits for switch off.

The programming:

I) Turn the transmitter on with throttle stick in max position !

II) Turn on the controller. After 10 seconds (++) the controller will beep 3 x and LED will blink and stay turned on. Now you have 3 seconds to move the throttle back to zero. If in this time limit you do not put the throttle in min position the programming process will end and the controller will be turned off. **Its next operation is possible after switching off and then turning on by switch (disconnecting and connecting of batteries).** If you put the throttle to zero in this time limit the motor will beep 1x and the LED will be turned off 1x. Now you are in the programming mode and may start to program parameters according to the procedure described above.

(++) **If before this programming the BASIC mode was set, the motor will beep 2x after switching on the controller, do not take care of this, wait for 3 beeps.**

III) Parameter A – mode choice BASIC / AICRAFT:

1) You do not wish to do any programming and prefer to use the default settings (BASIC mode):

Move the throttle to ½ throttle, LED will be switched off 2x (twice) and motor beeps 2x. Move throttle back to min position, LED will be switched off once and motor beeps once. Confirm this by moving the throttle from min position to full throttle – LED will be switched of 3x and motor beeps 3x. Then go back to min position (LED switches off once, motor beeps once). The default setting is set. It is possible to follow with programming number and type of cell, parameter B (this is recommended for Lipol cells), but not necessary. The controller may be switched off.

2) AIRCRAFT MODE:

Move the throttle to ½ throttle, LED will be switched off 2x (twice) and motor beeps 2x. Move throttle back to min position, LED will be switched off once and motor beeps once. Repeat this procedure once more (you need to set value 2 of this parameter). Confirm this by moving the throttle from min position to full throttle – LED will be switched of 3x and motor beeps 3x. Then go back to min position (LED switches off once, motor beeps once). The aircraft mode is now set and you may proceed to program the next parameter B (a the next ones).

IV) parameter B – type (and/or number) of cells:

It is setup on 1 Lipol cell – it no possible changes it. Parameter is automatically jumped.

V) parameter C to J:

Set the desired value according to the table) for each parameter. End and save each parameter by ENTER sequence which will also move to the next programmable parameter. Parameters which you do not wish to change may be skipped by directly performing ENTER sequence. After programming the last desired parameter **the programming is finish by performing ENTER.**

VI) Switch the controller off.

Meaning of each parameter:

Parameter A – mode: choice of modes (BASIC / AIRCRAFT)

- **BASIC:** **basic mode with default settings.** Lipol cells are default settings! Enables the user to start flying immediately. Brake must be set ON or OFF after each switch ON of the controller again.
- **AIRCRAFT:** **all parameters can be set by user.** All parameters are permanently saved. After switch on the controller is immediately ready for use with the saved settings. Throttle must be in min position to start – a safety precaution to avoid unwanted start of motor. **When change receiver (or transmitter), we recommended set min. and max. throttle position again** (go to programming mode only, it is no need set other parameters). Some of receivers have no the same output pulse width for the same transmitter. When is pulse width for minimum throttle position higher, controller wait for min. throttle position (remember pulse width) and this value no coming. It is the same situation as you no move throttle stick to minimum position and controller wait and wait and wait.

Parameter B – battery: **It is setup on 1 Lipol cell – it no possible changes it. Parameter is automatically jumped.**

Parameter C – brake: enables to set „brake off“ or intensity of braking in 5 levels. Set according to your preferences.

Parameter D – acceleration: Enables to set acceleration in 8 levels. Set according to your needs.
The faster acceleration is set, the higher peak currents will occur at start – this may lead to a cut off by current fuse of the controller. These currents may reach up to 10 times of nominal current! Therefore set with consideration so the speed of reaction was high enough but not unreasonably fast for your model.

Parameter E – timing: here you may choose (and experiment with) 5 different timings. The sixth possibility is automatic timing which is strongly recommended because it ensures optimal setting and maximal efficiency. While using the definite values of timing and higher timing you may rise the motor revolution or the twisting moment a bit but always at the expense of lowering the efficiency. If you wish to have higher revolutions it is better to use different motor or more cells because lower efficiency cannot be made up for. High value of timing may in unsuitable combination with some motors damage the controller !

Motor with high inductance in rate to maximal current, for example some „LRK“ motors, lots of motors from CD ROMs, etc. setup timing 5° or 10° or 15, automatic timing may not be optimal. The need of setting different timing can be easily recognized – motor loses synchronization for higher loads.

Parameter F – controller behavior when batteries are getting low:

This parameter enables to set controller behavior at the moment when the voltage of battery gets on the discharging curve to the point where the controller starts to preserve residual energy for BEC. It is possible to set a continuous revolutions reduction or a jump cut off (with the possibility of new cut on after throttling to zero).

Together with parameter G (residual energy; setting of the point when the energy start to be preserved or wobbling of motor performance) this features a great tool for early enough warning of battery getting low for all types of models

Parameter G !!! – Residual energy for BEC: this parameter sets the moment in which the revolutions will start to be reduced when battery are getting low or the moment in which you will be informed of battery getting low by lowering revolutions and then setting them back enables to set amount of residual energy. If this parameter is set appropriately, the start of motor revolutions reduction will be close to the point when batteries are almost discharged. It will set the amount of residual energy for BEC.

When using one Lipol cell the setting of switching off voltage is necessary. It is important that the controller starts to reduce revolutions with higher voltage than is the minimal working voltage of your servos and receiver. Thus set this parameter to a higher value than minimal stated voltage of the servos and receiver. If too low voltage is set, it may happen that the motor will still run but the servos not.

Parameter H – BEC voltage: **Not used - Parameter is automatically jumped.**

Parameter I – reverse: This parameter sets a reversed direction of motor rotation without the need of swapping any two wires to motor.

Parameter J: interference masking
This parameter enables to set an optimal cooperation between receiver and controller when loss of signal occurs or when the signal from transmitter is noisy.
Many processor receivers take care of this problem themselves (not like analog receivers). Controller has also very powerful ability to suppress losses due to interference. The cooperation of these two parts (controller and receiver) then may not be optimal. In such cases set this parameter to “no”. The controller in this set up, has some of the masking algorithms suppressed and leaves the receiver to handle the situation – the cooperation of controller and receiver is than much better. When using analog receivers (and some digital ones) it is recommended to leave this parameter set to “yes”, then the controller takes care of masking the loss of signal and interferences completely by itself. If you are not sure how your receiver solves this problematic, try both settings and choose the better one.

Parameter	Value of parameter →	0 (= ENTER)	1	2	3	4	5	6	7	8	9	10
A	Mode choice	next parameter	„BASIC“	„AIRCRAFT“ mode	-	-	-	-	-	-	-	-
C	Brake	next parameter	Brake off	light	medium	high	hard	very hard	-	-	-	-
D	Acceleration (from 0 to 100%)	next parameter	0,16 sec.	0,29 sec.	0,41 sec.	0,66 sec.	0,95 sec.	1,3 sec.	-	-	-	-
E	Timing	next parameter	automatic	5°	10°	15°	20°	25°	-	-	-	-
F	Behavior when battery low	next parameter	Slow power reduce	Motor cut off	-	-	-	-	-	-	-	-
G	Residual energy for BEC	next parameter	Nixx: 0,80 V Li-xxx: 2,90 V	0,84 V 3,00 V	0,88 V 3,10 V	0,92 V 3,20 V	0,96 V 3,30 V	1,00 V 3,40 V	1,04 V 3,50 V	1,08 V 3,60 V	1,12 V 3,70 V	1,16 V 3,80 V
I	Reverse	next parameter	no	yes	-	-	-	-	-	-	-	-
J	Interference masking	End of programming	yes	no	-	-	-	-	-	-	-	-

Note: - Default setting is marked as **bold**
- **In basic mode is no possible set parameters – all is default.**

The appearance and operating data may be changed without prior notice



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Advantages of TMM® controllers EXPERT line:

TMM controllers feature number of outstanding qualities which distinguish them from regular controllers. Those are:

- possibility of immediate use, no programming required
- easy programming (setting) several important parameter using transmitter or PC (for more information see „Programming“ part)
- important data measured in operation of controller may be obtained using PC – great for optimal power setting**
- outstanding protection and management of Lipol/Lion (very important)**
- possibility of setting residual energy for BEC (switching off voltage)**
- perfect masking of signal interference and losses
- extremely fine throttle step (1023 steps)
- very soft starts
- motor and controller overload protection
- extremely small dimensions and weight

Protective and safety mechanisms of TMM® controllers:

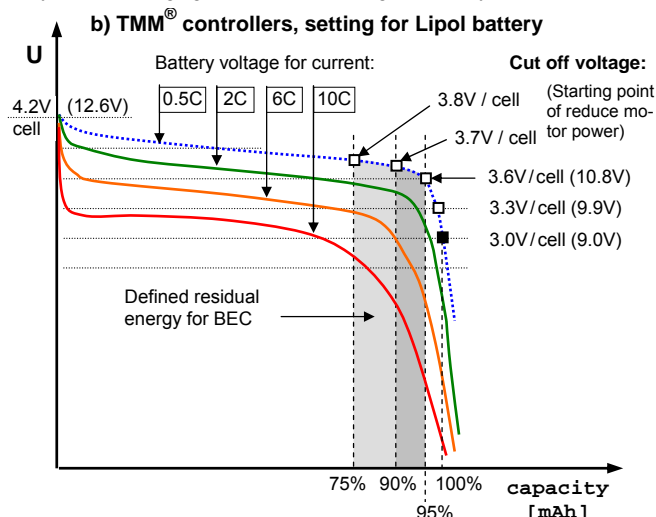
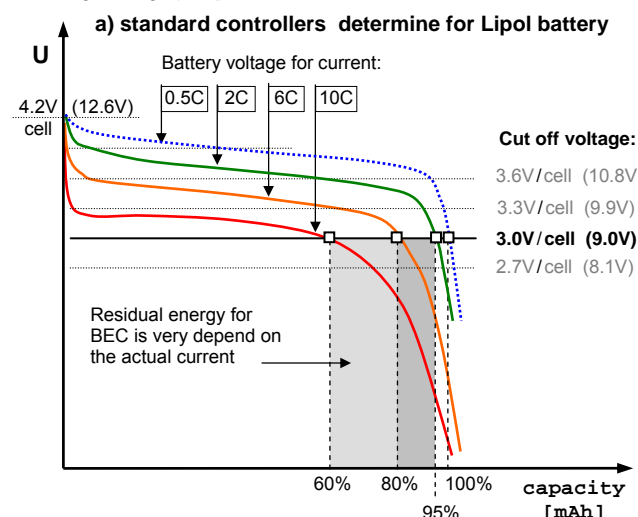
Accumulators are protected in four ways.

- Firstly, due to the use of automatic current fuse (ACF) the possibility of current overload of accumulators (and their possible damage) even at crisis points is significantly reduced.
- Secondly, the used system of intelligent power reduce (IPR) always ensures through measurements of number of voltage, currents, accumulator condition and calculations an optimal point of starting continuous reduction of motor performance (or the point when motor is switched off or point in which the motor power is reduced and then set back – according to the setting of parameter F”) so that accumulator cells do not get extremely discharged – which is very important specially for Lipol cells.. This, not mentioning other advantages, reduces the possibility of reversal of poles of lower cells (applies mainly to NiCd / NiMH cells).
- This system at the same time **enables retaining defined energy for BEC (perfect RPC)** in controllers that have BEC which is of great significance for flying models (a crash due to running out of energy for receiver and servos can be avoided) . The amount of residual energy can be user set.
- the automatic current reduce (ACR) due to which a drop in voltage for BEC under extremely big current load (for every given controller) while motor starts does not occur.

When switching (reducing power) the motor off at solid boundary as it is with regular controllers (a) there is only very little energy remaining for BEC, particularly for 8 or more Nicd / NiMH cells in battery pack. This mainly applies for controllers with the switching of boundary at 5.5V. The better accumulators are used the less energy (time) is left to land (standard ESC).

Comparing to this, TMM (b) ensures the remaining energy to be big enough; it is also possible to modify its size according to user needs (bigger for gliders). This energy is certainly insignificant as long as duration of running the motor is concerned, but it is very significant for feeding BEC.

Graphs below show situation with 3 Lipol cells. In graph a) a regular controller situation is depicted – controller is Lipol compatible and has a solid boundary of switching of. In graph b) a behavior with TMM® controller is shown – with a boundary on a discharging curve of inner voltage of battery..



Regular controllers (even Lipol compatible) have either a solid switching off voltage (for example 3V per cell) or it is possible to set this value. For example for set boundary 3V per cell the controller is switch off or it starts to reduce revolutions when this value is reached no matter how big the drawn current is. **This means that the residual energy significantly changes according to a instantaneous current load of batteries** (and also according to inner resistance of the cells) from 0 to 95% - depending only on the set voltage boundary. If the example on the graph above is considered with a set boundary of 3V per cell the controller will switch off when drawn current is 10C when there is still 40% of energy still left, while for 2C current when only 5% of energy is left. For boundary of 3.3V per cell the controller would switch off for currents of 10C when only few percent of energy were consumed while for 2c after 92% of energy would be consumed..

TMM® controllers handle the situation quite differently. The switching off voltage is always recalculated into „inner“ voltage of the battery – therefore is independent on both drawn current as well as inner resistance of the accumulator. **This means the set residual energy is always the same and does not depend on currents and inner resistance of battery.** Batteries are then always discharged to same level, regardless how big currents are drawn. The value of set residual energy is therefore only little dependent on the features of battery and the discharging current. For example for switching voltage 3.7V per cell controller switches off the motor or starts to reduce revolutions always after 90% of energy is used up no matter if the drawn current is 10C or 2c. (The voltage of accumulator after switch of the current always rises to a value close to curve of 0.5V – this discharging curve is close to „inner“ voltage of battery. This curve describes how much the controller is discharged.

The controllers efficiently **mask interference and drop-outs** up to 1,5 sec. When long-lasting drop-outs or interference occur the controller slowly reduces motor revolutions. After the signal is resumed the controller continuously gets to the requested power. Long lasting drop out of signal (or its absence) is indicated acoustically by motor as well as by LED. This can be used for example when searching for lost model.

Without the proper signal from the transmitter (e.g. transmitter is turned off), **the motor neither jerks nor runs but is at standstill**

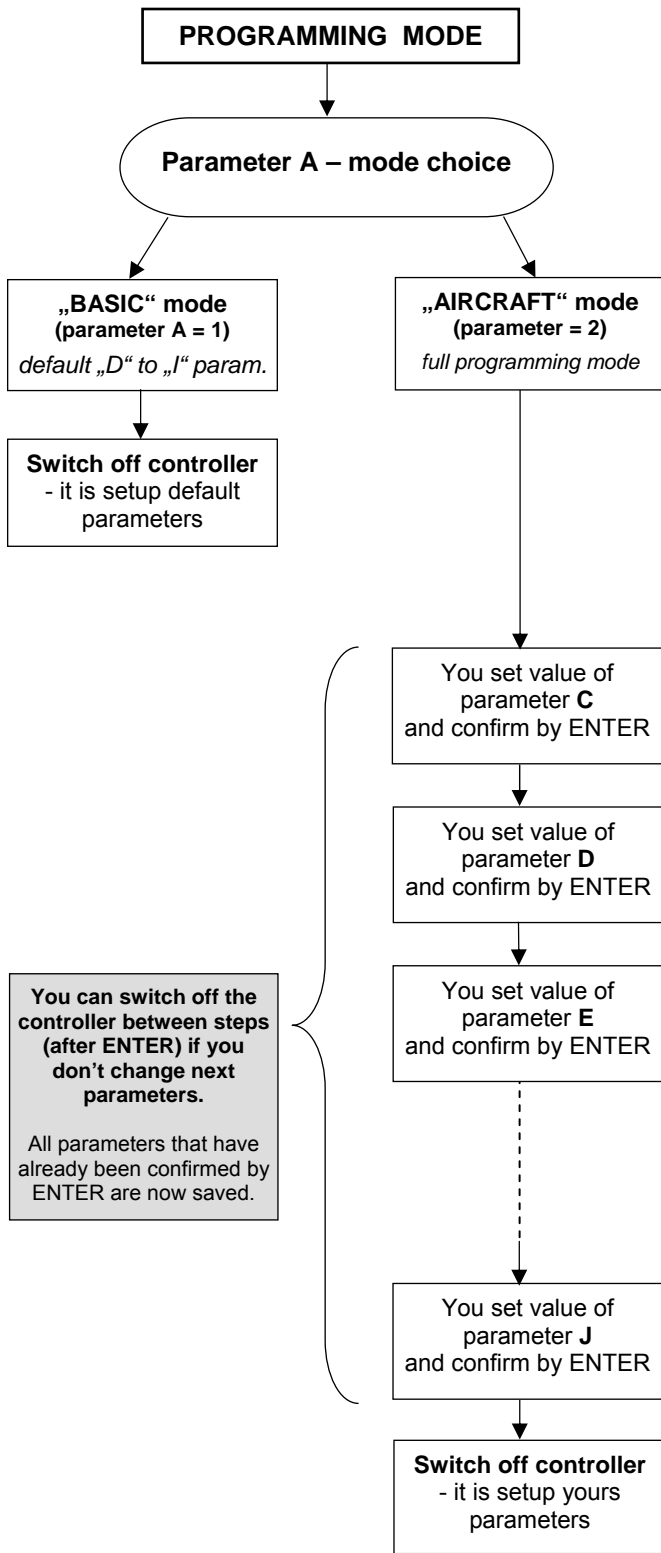
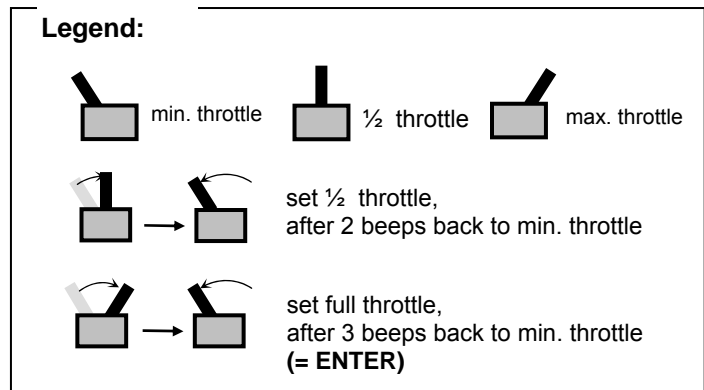
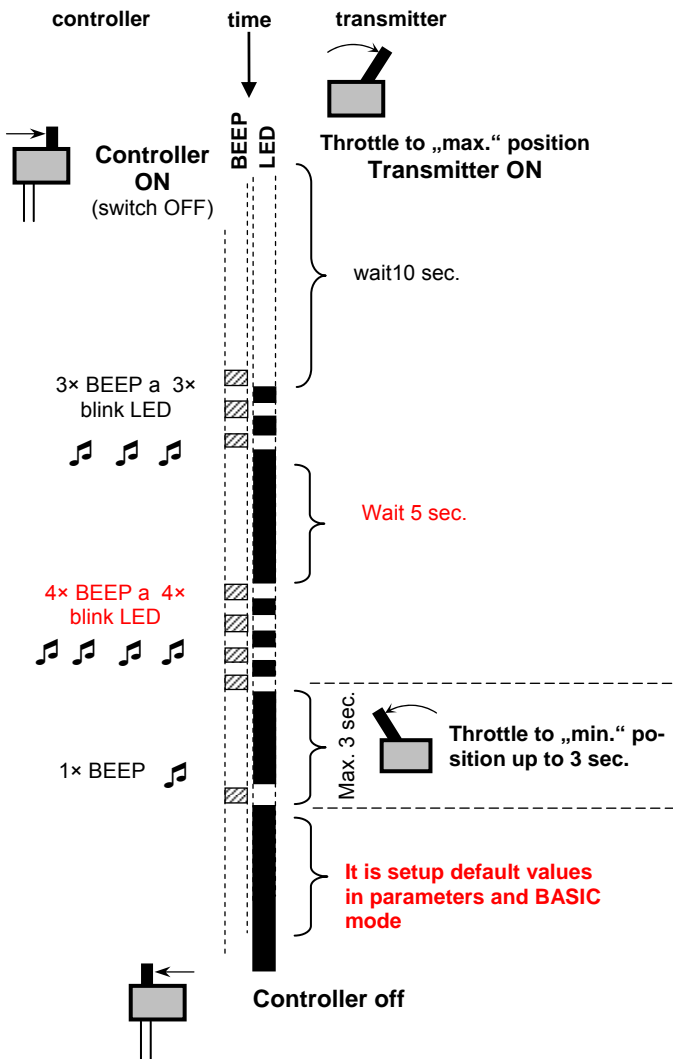
Thermal fuse of the controller is set to 90°C when performance is reduced to ca 60%. After cooling off (even in flight) the reduction is disabled. After switching on, the temperature above 70°C is monitored; if the temperature is higher the controller does not start. New start is possible only after the controller temperature falls.

Using abbreviations

- ACF - automatic current fuse
- ACR - automatic current reduce
- APS - automatic parameter setup
- BEC - battery eliminator circuitry
- BLDC - brushless DC motor
- IPR - intelligent power reduce
- LED - light emitting diode
- PWM - pulse width modulation
- RPC - radio priority circuit

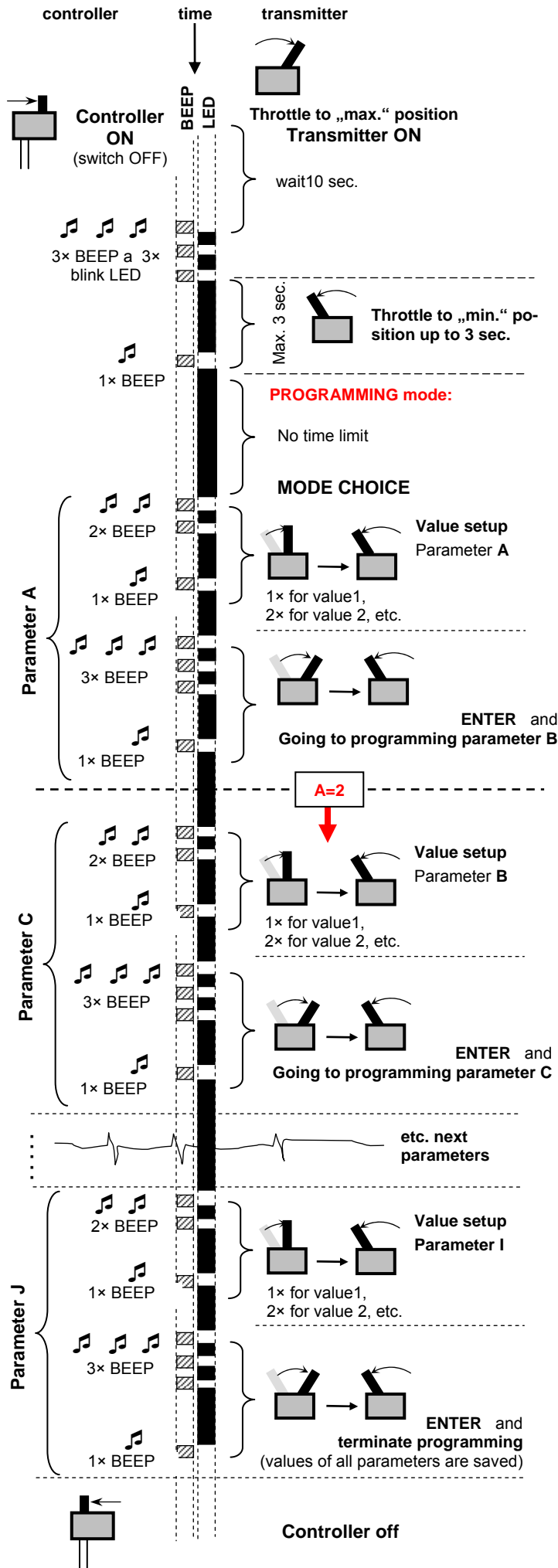
PROGRAMMING TMM 0703 – 3, EXPERT

Default parameters setup (factory parameters)



PROGRAMMING TMM 0703 – 3, EXPERT

Programming in aircraft mode



Examples:**A) Programming: Basic mode, start with brake**

- 1) Switch the controller on with throttle stick in full throttle position
- 2) Switch the controller on (If basic mode is already programmed, the controller will beep 2x – ignore this). After 10 seconds the controller will beep 3x and the LED will blink and stay lit. Move throttle to brake position, motor beeps once, Led blinks once – you have entered programming mode and you can program the first parameter A (see table)
- 3) Move the throttle to ½ of full throttle (idle position), LED blinks twice and motor beeps twice. Move throttle back to min position, LED blinks 1x and motor beeps. (parameter A=1, that is basic mode).
- 4) This setting has to be confirmed by ENTER sequence. Move throttle to full throttle position, LED blinks 3x and motor beeps 3x. Move throttle back to min position – LED blinks 1x and motor beeps 1x = ENTER, the Basic mode has been set.
- 5) Switch the controller off, programming is finished.
- 6) Now, you wish to start with brake on.
- 7) Turn controller on with throttle in min position. Controller beeps once.
- 8) You may start now, maximal of throttle position is set automatically.

B) Programming: AIRCRAFT mode, brake off, acceleration and timing default setting, immediate switch of when cells low

- 1) Turn the transmitter on with throttle in max. position
- 2) Switch the controller on (If basic mode is already programmed, the controller will beep 2x – ignore this]. After 10 seconds the controller will beep 3x and the LED will blink and stay lit. Move throttle to brake position, motor beeps once, Led blinks once – you have entered programming mode and you can program the first parameter A (see table)
- 3) Move the throttle to ½ of full throttle (idle position), LED blinks twice and motor beeps twice. Move throttle back to min position, LED blinks 1x and motor beeps. Repeat this once more (parameter A=2, aircraft mode).
- 4) This setting has to be confirmed by ENTER sequence. Move throttle to full throttle position, LED blinks 3x and motor beeps 3x. Move throttle back to min position – LED blinks 1x and motor beeps 1x = ENTER, aircraft mode has been set
- 5) Move the throttle to ½ of full throttle (idle position), LED blinks twice and motor beeps twice. Move throttle back to min position, LED blinks 1x and motor beeps. (parameter C=1), (C=1, that is no brake).
- 6) This setting has to be confirmed by ENTER sequence. Move throttle to full throttle position, LED blinks 3x and motor beeps 3x. Move throttle back to min position – LED blinks 1x and motor beeps 1x = ENTER, brake off has been set
- 7) You do not wish to change parameter D – acceleration. This parameter will be skipped over by ENTER (value of D=0). . Move throttle to full throttle position, LED blinks 3x and motor beeps 3x. Move throttle back to min position – LED blinks 1x and motor beeps 1x = ENTER, parameter has been skipped with no change
- 8) You do not wish to change parameter E – timing. This parameter will be skipped over by ENTER (value of E=0). . Move throttle to full throttle position, LED blinks 3x and motor beeps 3x. Move throttle back to min position – LED blinks 1x and motor beeps 1x = ENTER, parameter has been skipped with no change
- 9) Move the throttle to ½ of full throttle (idle position), LED blinks twice and motor beeps twice. Move throttle back to min position, LED blinks 1x and motor beeps. Repeat once more. Parameter F=2, immediate switch off when low batteries
- 10) This setting has to be confirmed by ENTER sequence. Move throttle to full throttle position, LED blinks 3x and motor beeps 3x. Move throttle back to min position – LED blinks 1x and motor beeps 1x = ENTER, immediate cut off has been set
- 11) Because you do not wish to change following parameters, switch the controller off. Programming is finished.
- 12) When the controller is switched on again, only move throttle to min position (if it was not already there), controller beeps once and you may start with newly set parameters.

The very first programming using PC (controller TMM 0703-3 Expert):

(Does not apply if you have already programmed the controller using transmitter)

Because the real minimum and maximum throttle positions of your transmitter (together with changes that the receiver causes) are not known for the controllers it is strongly recommended to find out the real values through the following procedure with your transmitter and receiver:

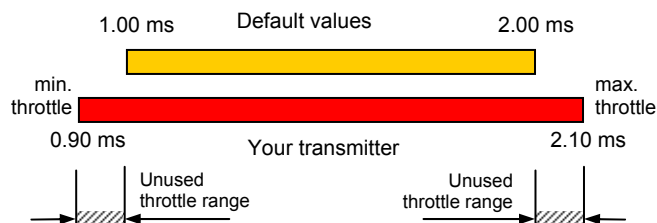
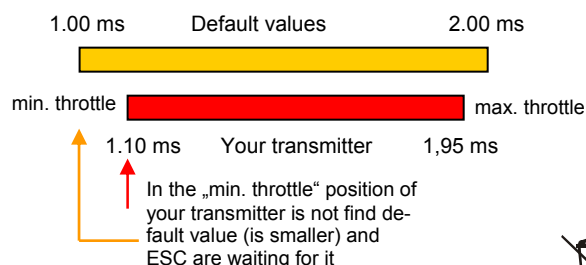
- 1) turn the transmitter on and move the throttle to max. position
- 2) turn the controller on
- 3) wait for 3 beeps
- 4) move the throttle to min. position
- 5) controller beeps once, you have entered the programming mode and the controller knows real min. and max. throttle position
- 6) turn the controller off (eventually transmitter also)

Now you may start programming using PC or UNICARD. When the controller is connected with the UNICARD or PC, all values will read from the controller together with real values of min. an max. throttle position of your RC set. If you now change any parameters (by mouse or by UNICARD) and save them in the controller they will be saved with the real values of min. and max. throttle position (you can see these values on the left side of "controller" window). It is now possible to program the controller using PC or UNICARD anytime without finding the real throttle min. and max. positions (steps 1 to 6) again.

If the procedure for finding real min. and max. throttle position is skipped before the first programming, „Controller“ program (or UNICARD) will read out default throttle positions which are most likely not similar to those of your RC set. This may lead to two cases:

- first, the whole throttle range will not be used (real throttle range is bigger than default – case a)
- or second, which is worse, the controller will wait for the throttle to get to min. position which will not happen as the real value is bigger than the default one – case b) and it will seem that the controller is not working.

Procedure steps 1) to 6) are recommended to use if you change transmitter or its deflections are changed. It is also recommended for receiver changes – different receivers have different control pulse on channel output (for the same transmitter) !!!

a) Better case – whole throttle range not used**b) Worse case – controller will not start**

(The controller always waits after turning on for the throttle stick to get in min before starting – this is a safety precaution so that the throttle does not start unexpectedly)